

MODEL 34CH Cam Operator

HEAVY DUTY TYPE FOR:

- TAC & TAC2 Suffix "P" Valves
- Not for TAC3



- Instructions on reverse side.
- Materials: Hard coated aluminum, hardened steel, stainless steel.
- Weight: 3 oz.
- Size: 1½" high x 1" wide x 1" thick.
- Mean Stroke: 15° each: prestroke, fully open, overstroke
- Spline actuator shaft adapts to Micro Switch 6PA71. Roller Lever Arm and other commercially available actuator arms. (Humphrev 28-60A discontinued).

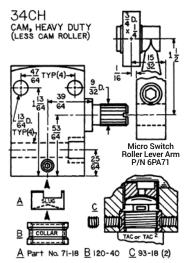
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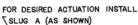
Humphrey Products Company 5070 East N Avenue Kalamazoo, MI 49048 USA

P/N 141-35

HOW TO ASSEMBLE 34CH (reference drawing below):

- Orient supplied square SLUG (A) into 34CH for desired actuation. Slug drill point rests on valve button.
- Thread supplied COLLAR (B) fully onto valve.
- Insert valve / collar behind slug and secure by #8-32 SET SCREWS (C) at 90°.
- Mount 34CH, not valve, to equipment.
- Secure various actuator arms to spline actuator shaft.















34CH





Micro Switch Roller Lever Arm P/N 6PA71